A photograph of two industrial workers, a man and a woman, wearing safety helmets and high-visibility jackets. They are standing in a factory environment, looking at a tablet held by the man. The woman is pointing towards the background. The background is filled with industrial machinery and bright lights, creating a sense of a busy manufacturing plant. The overall color scheme is dominated by orange and blue tones.

Manager Awareness Training Part 2

An overview of the system and
How it Works

HAVWEAR and RASOR – how do they help?

A monitoring device that automates the calculation of HSE HAV points and displays points and alerts for high exposure



A communication hub to gather data from multiple health risk sensors including HAVwear. Remote supervision for over the shoulder intervention & Lone Worker



HAVWEAR and **RASOR** work with the Reactec Analytics to report exposure data and support optimisation of controls to reduce risk ALARP.



Using the System



1. Sign out

From a Dual Charger or Docking Station, use the Operator ID card to sign out a HAVwear



2. Collect

Unclip the HAVwear module from the bay with the flashing LED light



3. Protect

Insert HAVwear module into a holder, thread the strap through the holder and snugly fit the strap around the wrist



4. Connect

"Connect" with each tool by pressing and releasing the HAVwear button before placing the HAVwear device next to a tool tag until you hear a beep.



5. Assign

"Assign" a RASOR to an individual by removing the RASOR from the charger, press the RHS button on the RASOR place an ID card on top of the RASOR until a beep sounds.



6. Manage

Gather colleague real-time data from HAVwear and other sensors within 30m or track their location for immediate intervention or remote supervisor alert monitoring.



7. Lone Workers

Remotely view employees exposure levels, location and be alerted to any alarms from man-down, lack of check-in or manually initiated panic.



8. Return

At the end of a shift return the HAVwear to a Docking station to recharge and transmit data



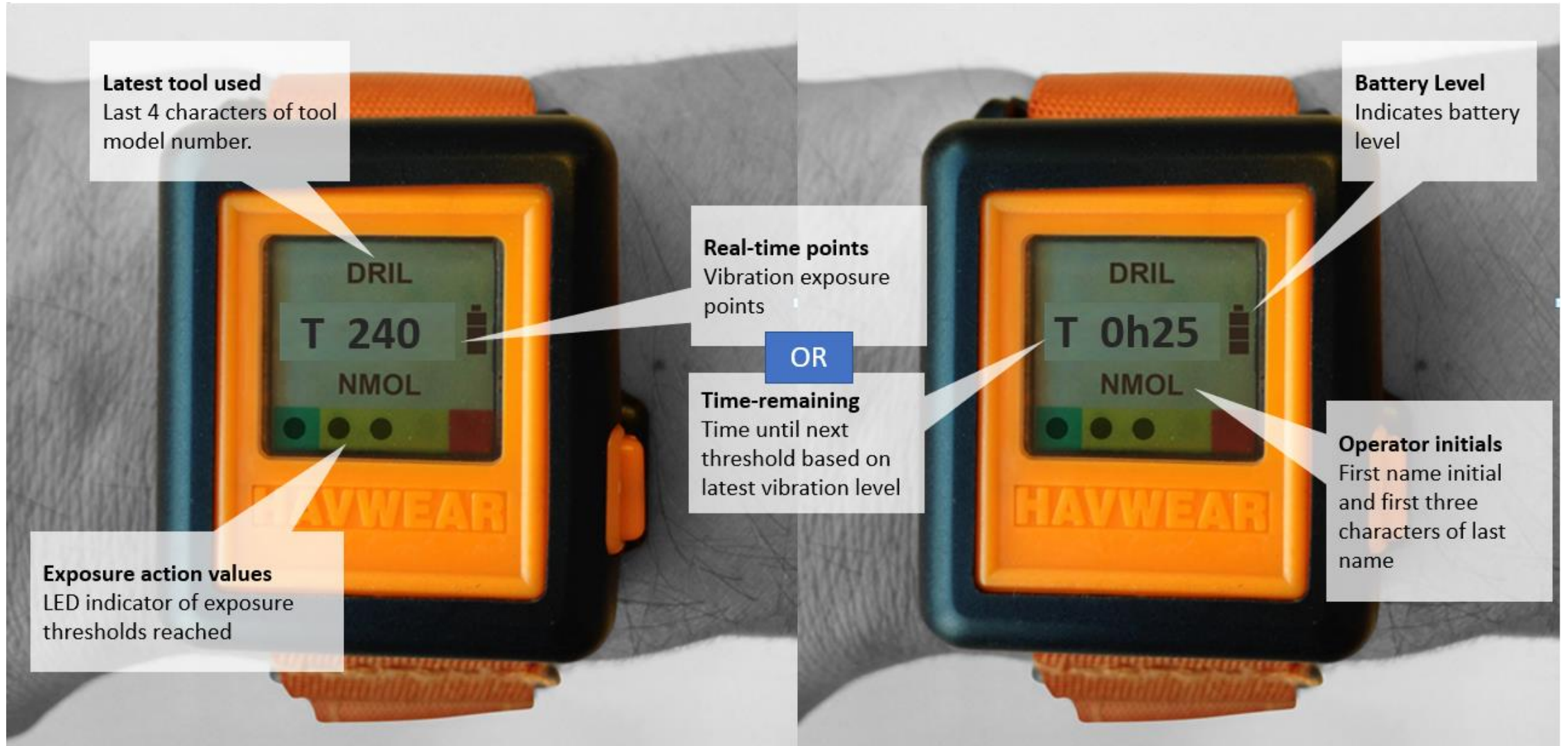
9. Reduce

View reports online or by email of individual and overall HAV exposure and the source of risk.

Note

- Place the **HAVWEAR device** into the docking station retaining clips and press down on the orange plastic moulding of the device to ensure it is firmly clipped into place. Do not press down on the LCD screen of the unit as repeated or excessive

HAVWEAR Display



Using HAVWEAR – Key Points

How it works

- The HAVwear constantly senses vibration
- It determines if the nature of the vibration is from a tool to decide that a tool trigger has been pulled.
- If an operator forgets to tag a tool after sign out, the HAVwear will display the SEP points as TEP points and store as TEP points with no tool identity. As soon as one tool tag is read in a shift TEP and SEP are created independently.
- The trigger time together with the last read Tag vibration is used to calculate TEP points.
- If an operator forgets to tag the next tool, the TEP points will be based on the last Tag read.
- If the operator will be subject to material vibrations OFF tool which are not a source of HAVs, an OFF tag or the OFF button can be used to ensure TEP points are zero. This should be considered especially when moving OFF a high vibration tool.
- An OFF tag has an identity of OFF and a vibration level of **0.0m/s²**. It allows a controlled use of OFF.
- Setting the OFF button allows all operators an ability to switch off detection of TEP points.
- TEP is detected again as soon as another tag is read.
- SEP and SAFE-DISTANCE are not affected by an OFF tag or OFF button.

A company wide setting on the Analytics determines if the operator screen shows TEP or SEP and the data set presented to report users

DO YOU KNOW HOW COMPETENT YOUR WORKERS ARE?

01

HSE published business case

02

Untrained operator vibration levels
 9m/s^2

03

Trained operator vibration levels
 5.5m/s^2

04

Time to EAV increased from 35 to 100
minutes

05

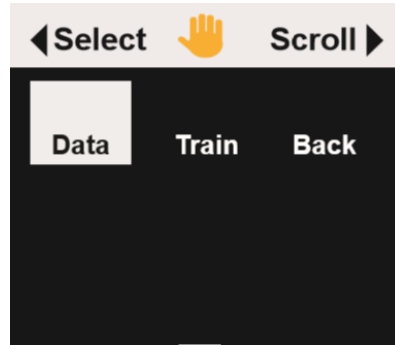
Improved efficiency led to 17 times
more output per day



LIVE Training Aid - RASOR



HAV main screen

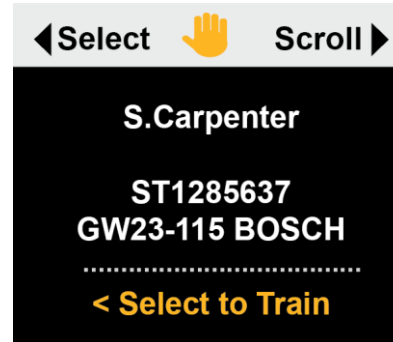


Select "Data"



Select "Data" - screen will display for individuals within range their current daily exposure and thresholds

Select "Train"

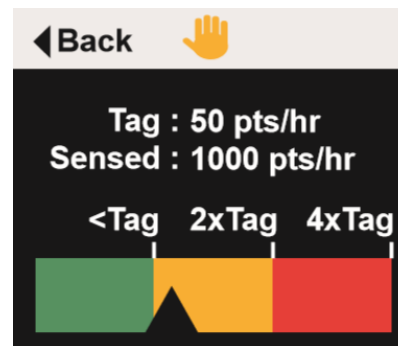


Select "Train" screen will display:

- Operator Name
- Tool Id
- Tool Name

Press "Select" to train the displayed operator

Press "Select"



- Tag vibration magnitude expressed in exposure points per hour
- Live sensed vibration in exposure points per hour
- Gauge graph showing the live sensed vibration relative to the tag vibration.



- Daily data backup.
- Secure data hosting and employee access.
- Internet enabled PC or tablet to access reports.
- Data and reports hosted by Reactec
- Automatic reports and alerts

Note Battery Life

HAVwear

- After a typical days use of HAV monitoring only a fully charged HAVWEAR the time to re-charge is 33 mins. With SAFE-DISTANCE enabled a battery will be heavily depleted after one days use
- When fully discharged a HAVWEAR requires 3 hours to recharge.
- Max battery life is 48 hours (12 hours with SAFE-DISTANCE active)

RASOR

- After a typical days use of a fully charged RASOR the time to re-charge is 1.5 hours.
- When fully discharged a RASOR requires 3 hours to recharge.
- Max battery life is 24 hours



Operator exposure

Individual Exposure: 01/8/2012 - 18/10/2012

Operator	ID - Operator	Exposure Level	AVG	MAX	Peak %	Exposure
Operator A	0001 - John Smith	120	150	180	100%	120
Operator B	0002 - Jane Doe	80	100	120	80%	80
Operator C	0003 - Mike Brown	150	200	250	150%	150
Operator D	0004 - Sarah White	90	110	130	90%	90
Operator E	0005 - David Green	110	140	170	110%	110
Operator F	0006 - Lisa Black	70	90	110	70%	70
Operator G	0007 - James Grey	130	160	190	130%	130
Operator H	0008 - Emily Blue	100	120	140	100%	100
Operator I	0009 - Robert Red	140	170	200	140%	140
Operator J	0010 - Karen Yellow	85	105	125	85%	85

Exposure Levels Reached

Max Level Reached: 250

Min Level Reached: 50

Average Level Reached: 120

Exposure Levels Reached: 120

Exposure Levels Reached: 120

Health and Safety Intelligence Reactec Analytics



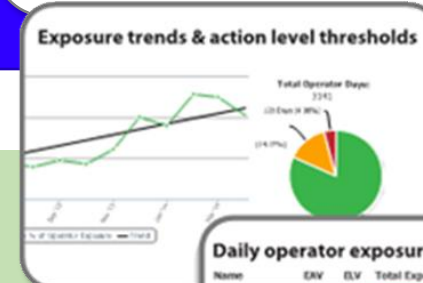
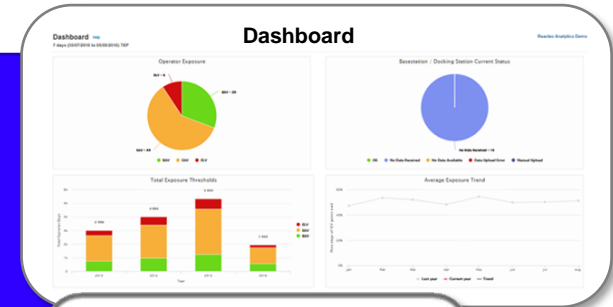
Automated online & email reports to drive risk reduction activity & identify hidden risks. With a clearer understanding of employees' risk profiles; the Reactec Analytics provides insight to enable employers to prioritise and implement control measures.

Easy to understand reports empower employers to;

- Prioritise risk management
- Design and record controls and interventions
- Review controls and assess effectiveness

The Reactec Analytics data can inform decisions on;

- Alternative work methods
- Equipment selection
- Maintenance & purchasing policy
- Work schedules
- Measure effectiveness of controls



Daily operator exposure levels

Name	EAV	ELV	Total Exposure Points
Sean Moore	300	400	403.00
Frank Smith	300	400	395.31
Jan Manning	300	400	291.47
Simon Halls	300	300	212.64
Paid Harrigan	300	400	239.84

Individual Exposure

Key: ■ ■ ■ Indicates number of days Action lev

Current levels	No. of days max. levels reached	Trend %	View tool use
EAV	ELV		
100	400	3%	Control
100	400	4%	Control
75	300	2%	Control
100	400		
100	400		

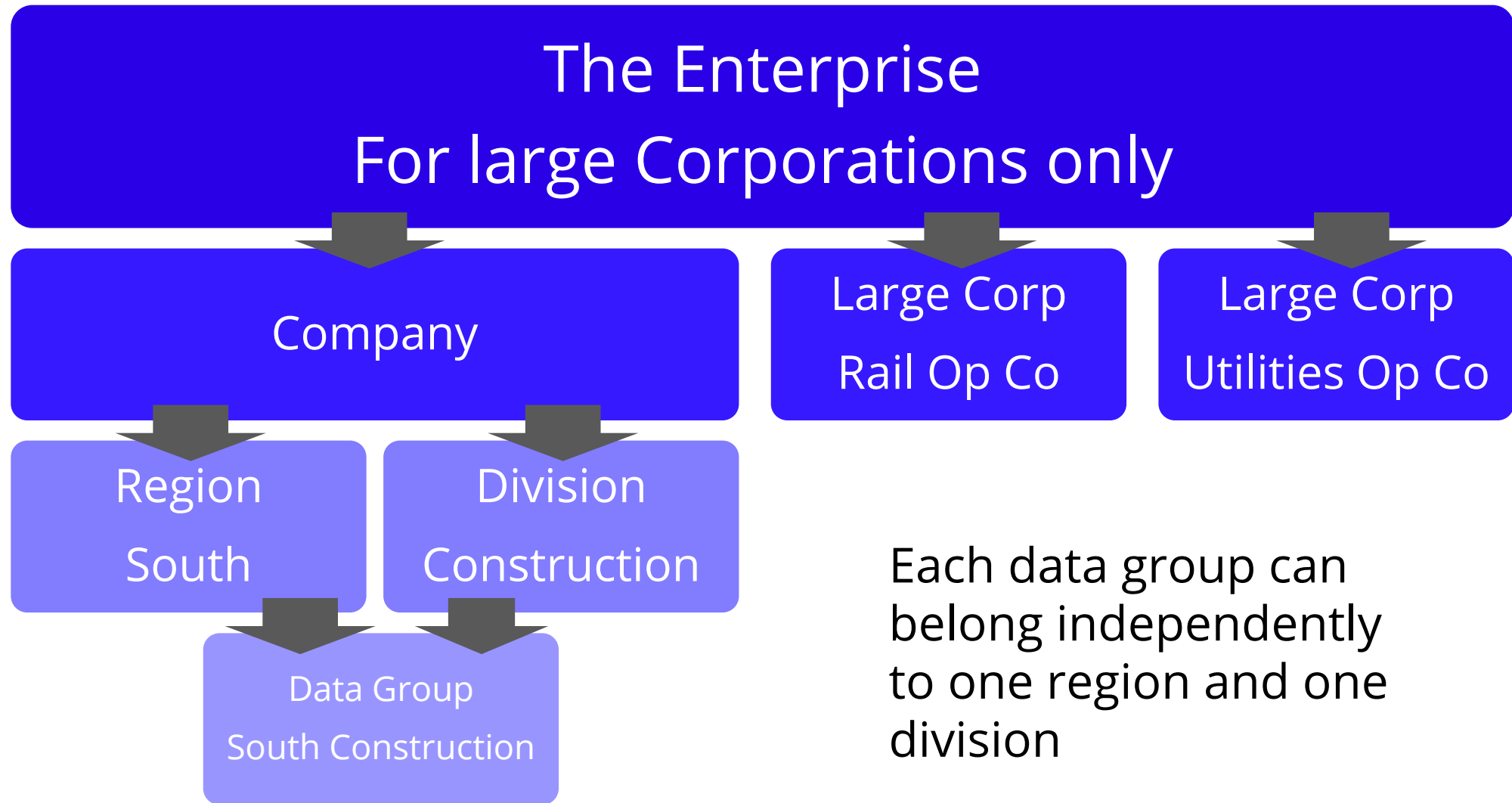
Tool Usage

Tool Name	Vib m/s ³	Total Operators	Trigger Time (H:M:S)
WAKTA WRAJEC	12.53	13	2:18:23:38
WAKTA WRAJEC	7.53	18	2:12:58:54
HULTI TETONAGAR BREAKER	6.43	8	1:58:41:42
HAND TAPPER HANDLES	9.93	8	1:32:32:01
WAKTA WRAJEC	7.53	18	1:30:58:09
TETON AXL BREAKER	8.93	1	1:04:58:25
WAKTA WRAJEC	7.53	18	38:33:33
WAKTA WRAJEC	18.93	13	17:44:58
WAKTA WRAJEC	6.43	1	15:17

Getting Started

- Reactec will set up an initial administrator who will receive a welcome email containing a link to a web page to create your unique password.
- The first administrator then sets up a chain of creation of users.
User types
 - Enterprise Administrator
 - Administrator
 - Group Administrator
 - Report user
 - In addition, an Administrator can give any user, access to the SEP data. By default users access only TEP or SEP, which ever exposure calculation is chosen for the operators HAVwear display

Data Structure Example





Automatically collect

A variety of docking stations and charging stations available to build and scale your deployment. Seamlessly send data securely to the **Reactec Analytics**.



HAVS, Noise, Location

Inform & protect

Assign to individuals daily. Personalised alerts received of exposure levels.

LIVE Data

Send data live from the field to the **Reactec Analytics**. Allow supervisors to provide immediate intervention



Automatically share

Flexible scalable management of GDPR compliant personal data. Intuitive reports automatically distributed to appropriate duty holders.



Engineer Preventions

Identify from intuitive reports interventions and control measures to prevent future occurrence. Track effectiveness and evidence activities.

Management KPIs Specific Applications

- Link tool use to asset management
- Overlay cable avoidance and tool use

Live Analytics Data

Reactec Dashboards ▾ HAVS ▾ Tools ▾ Resources ▾ Location ▾ Notifications ▾ Noise ▾ Social Distancing ▾

Filter Region Any ▾ Division Any ▾ Group Any ▾

[View Results](#) [Help](#)

Live Dashboard [Help](#) Customer 6

Active Operators - HAV

Alex Murphey	100	400	99	→	2 BAV
Steven Graves	100	400	99	→	0 EAV 0 ELV

Active Operators - Noise

David Smith	32	100	0	→	1 BAV 0 EAV 0 ELV
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Active Alarms

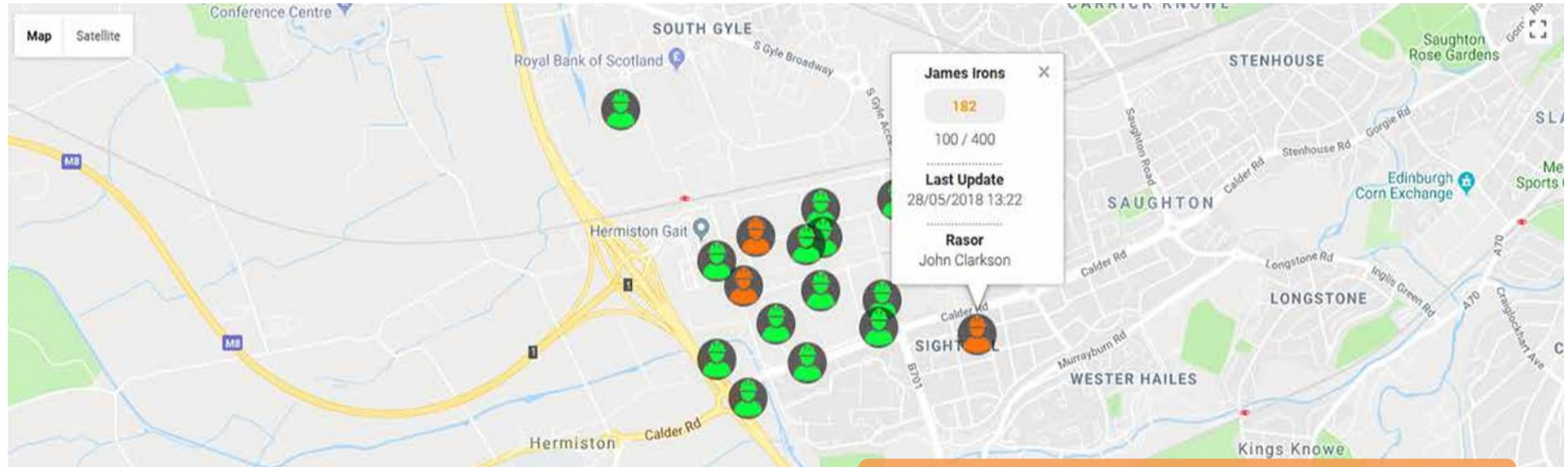
Daniel Jones	10005	Social Distancing Alarm	Active	→	🔍
Daniel Jones	10005	Social Distancing Alarm	Active	→	🔍

Active Operators - Social Distancing

David Smith	1	3	→	7 Moderate
Simon Johnson	1	1	→	2 Sustained
Alex Murphey	0	3	→	

Monitor the situation
of live alerts and
alarms

Onsite & Remote Supervision



Active Operators				
Peter Simpson	100	400	412	→
Sam Smith	100	400	408	→
Joe Black	100	400	392	→
Kevin Smith	100	400	375	→
Jesse French	100	400	325	→
Dmitri Klashnikov	100	400	324	→
Sammy Hughes	100	400	264	→
Tina Turner	100	400	224	→
Jerry Springer	100	400	203	→
Will Smith	100	400	189	→
Frank Butcher	100	400	114	→
Alan Brown	100	400	101	→
Alan Brown	100	400	88	→
Davie Skiver	100	400	22	→

42 < EAV
10 < ELV
2 > ELV

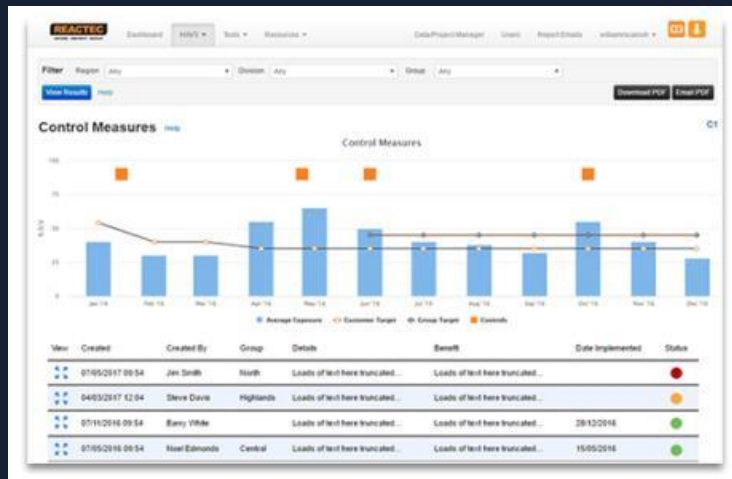
In field for over the shoulder or remote supervision of multiple worker to address:

- Exposure risk in real-time.
- Alerts for social distancing, threshold breaches, slips/trips, panic...

EVIDENCE YOUR PREVENTION ENGINEERING

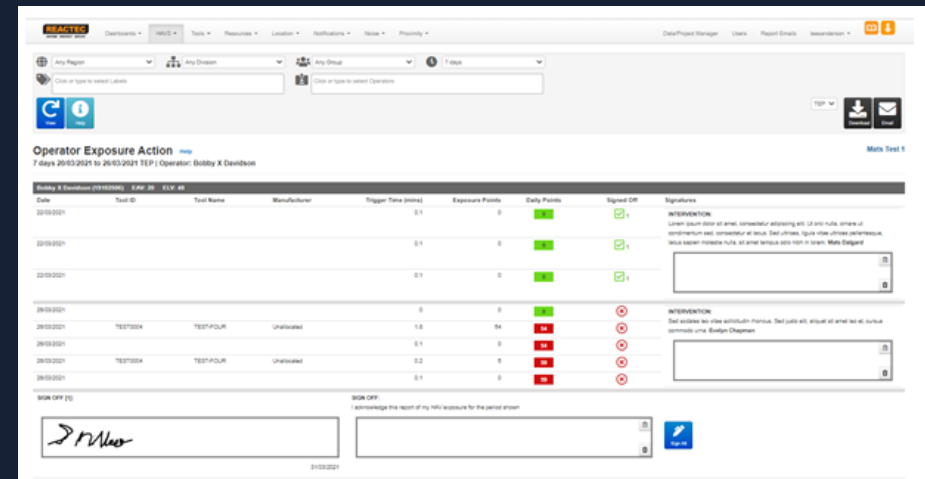
Record & Monitor Control Measure Success

Log applied control measures and track their effectiveness in reducing risk by the impact on workforce average daily HAV exposure.



Log & Authenticate Interventions

Log intervention notes allocated to individual employees and electronically sign to acknowledge.



THE REACTEC PREVENTION ENGINEERING APPROACH - WHY

Regulations & the HSE	Civil litigation	Employee care
Prioritise and verify the effectiveness of your controls	Robust and credible evidence to assist in defence of claims	Real life assessments of individual HAV exposure
Enhanced real-time HAV exposure risk assessments.	Reduce defence preparation costs	Personal instead of generic risk.
Design, prioritise and record controls based on data analytics.	Auditable and tamper proof	Ensure individuals are not at increased risk of developing HAVS
Evidence of control Effectiveness	GDPR compliant data management	Consolidate employee H&S monitored data